



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

004240

JUL 06 2018

DSI 9279-011
Job Sheet 180379



Part No: DSI 9279-011

Job Qty: 2 ea

Part Name: Strobe Light Power Supply Relocation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG-REV A1 IPP B 04.02.26 Add D3121-141 to Step 3 KJ/DS

Ship Via:

DAS TO 9-89 Chg 001 DAS 21 9-89

Bill of Materials

See attachment

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 06 2018
110	Packaging	2 pcs	7/9/18	7/9/18	0.00	0.00	Packaging1-5		JUL 06 2018
120	QC	2 pcs	7/9/18	7/9/18	0.00	0.00	QC4		
125	DC	2 pcs	7/9/18	7/9/18	0.00	0.00	DC		
130	Packaging	2 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-2		JUL 09 2018
140	QC21-FG	2 Ea	7/9/18	7/9/18	0.00	0.00	QC21		Fg122

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3246-041	Bracket	2 Ea (1 ea)	90-Start up Operation	F140707X1 F163462X1
MS27039-1-07	Screw	8 Ea (4 ea)	90-Start up Operation	5079112
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3246-041	2	5	0
	MS27039-1-07	8	89	0
	NAS1149D0363J	8	1,662	0

Part Specifications

Specifications could not be found.



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Plex 7/5/18 1:12 PM dart.lacelle.linda

Container No: S089580



Part: DSI 9279-011

Job No: 180379

Serial No/Batch: S089580

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER : _____																					

Change Record

Part Number DSI 9279-011

Description SPROBE POWER SUPPLY RELOCATION KIT.

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